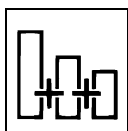
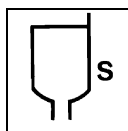


ACRYLACK EFFECT



1000 g +
50 or 200 g +
500-800 g

Pot life at 20-25°C
> 2 h



14-16" FC4 spray
at 20°C



Ø 1,3- 1,6 mm
N° coats: 1
Pressure: 3/4 bar



Air drying at 25°C
Tack-free: 2 hours
Through-drying : 7 days

Low baking at stages is
possible

DESCRIPTION

One coat (matt) or two-coat (matt and gloss) acrylic finish for lacquered items and undercoats with metallic and micaceous effect.

USE

Suitable for lacquered non-yellowing finishes on panels and furniture components. Suitable for open-grain and closed-grain substrates.

CHARACTERISTICS

- Good vertical stability
- Excellent flow
- Excellent superficial hardness
- Excellent chemical resistance
- Useable as an undercoat to overcoat with clearcoats
- Fast drying

SUBSTRATE PREPARATION

Application on wooden manufactured items suitably prepared with PU, acrylic, polyester and UV basecoats. Sand the basecoat with abrasive papers up to P400/P600.

APPLICATION

- Low pressure spray

Mixing ratio for one coat painting process:

ACRYLACK EFFECT
I3141 ACRYL 20 CAT. (hardener)
I3580 DILUENTE 231 or (thinner)
I0391 DILUENTE 214

weight and volume

1000 parts
200 parts
500-800 parts

Mixing ratio for two-coat painting process:

ACRYLACK EFFECT
I3141 ACRYL 20 CAT. (hardener)
I3580 DILUENTE 231 or (thinner)
I0391 DILUENTE 214

weight and volume

1000 parts
50 parts
500-800 parts

Pot life at 20°C: over 2 hours at 20-25°C

Spray viscosity at 20°C: 14-16" FC4

Ø Air cap: 1,3 – 1,6 mm

Spray pressure: 3,0-4,0 bar

N° of coats: 2/3

Product quantity applied: 50-60 µ each coat

Available in two gloss levels:

10 ± 2 gloss => Semi Matt

40 ± 5 gloss => Semi Gloss

V.O.C.: refer to the relevant MSDS

DRYING TIMES

Air drying at 25°C and R.H. < 65%:

Dust-free: 30 min.

Tack-free: 2 hours

Stackable: 8 hours

Through-drying: 7 days

Low baking:

Suitable for low baking at stages at temperatures from 20°C to 50°C

SUGGESTED ONE COAT PAINTING PROCESS open- and/or closed-grain

Different types of wood

Sanding with abrasive papers P100-P150-P180

2K Basecoat application

Sanding with abrasive papers P280-P320-P400-P600

ACRYLACK EFFECT (10/40 gloss) product application

SUGGESTED TWO-COAT PAINTING PROCESS open- and/or closed-grain

Different types of wood

Sanding with abrasive papers P100-P150-P180

2K Basecoat application

Sanding with abrasive papers P280-P320-P400-P600

ACRYLACK EFFECT product application

After 2 hours at least and within 48 hours apply an acrylic gloss or matt finish

ACRYLUX AY101 LUCIDO

ACRYLACK AY126

ACRYLACK PLUS AY 330

ACRYLACK AY88

DUOLACK UV 600 TIX

TECHNICAL DATA SHEET N° W401-GB

UPDATED 03/2018

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